# Watertite

# **Fillers**

**Epoxy Filler** 



#### PRODUCT DESCRIPTION

Watertite is a quick drying epoxy filler suitable for use on GRP, Metals and rigid Wood constructions. The formulation does not shrink and is extremely water resistant, making it suitable for osmosis damage repairs.

- \* Fill up to 20 mm without sagging
- \* Use above and below the waterline
- \* High strength and adhesion properties
- \* Simple 1:1 mixing ratio for easy measurement of components
- \* Very fast drying

#### PRODUCT INFORMATION

Colour YAV137 - Light Blue

Base product code is YAV334 & curing agent product code is YAA442.

**Finish** Matt **Specific Gravity** 1.14 **Volume Solids** 100%

Mix Ratio 1:1 by volume (as supplied)

Converter/Curing Agent YAA442 **Typical Shelf Life** 2 vrs VOC (As Supplied) 0 g/lt **Unit Size** 250 ml, 1 Lt

DRYING/OVERCOATING INFORMATION									
	Drying								
	10°C (50°F)	15°C (59°F)	23°C (73°F)	35°C (95°F)					
Sandable	12 hrs	8 hrs	4.5 hrs	1.5 hrs					
Pot Life	75 mins	45 mins	25 mins	10 mins					

## Overcoating Substrate Temperature

Overcoated By	10°C (	10°C (50°F)		15°C (59°F)		23°C (73°F)		35°C (95°F)	
	Min	Max	Min	Max	Min	Max	Min	Max	
Gelshield 200	12 hrs	ext	8 hrs	ext	4.5 hrs	ext	1.5 hrs	ext	
Interprotect	12 hrs	ext	8 hrs	ext	4.5 hrs	ext	1.5 hrs	ext	
Perfection Undercoat	12 hrs	ext	8 hrs	ext	4.5 hrs	ext	1.5 hrs	ext	
Primocon	12 hrs	ext	8 hrs	ext	4.5 hrs	ext	1.5 hrs	ext	
VC Tar2	12 hrs	ext	8 hrs	ext	4.5 hrs	ext	1.5 hrs	ext	
Watertite	12 hrs	ext	8 hrs	ext	4.5 hrs	ext	1.5 hrs	ext	
Yacht Primer	12 hrs	ext	8 hrs	ext	4.5 hrs	ext	1.5 hrs	ext	
Yacht Primer (Professional)	12 hrs	ext	8 hrs	ext	4.5 hrs	ext	1.5 hrs	ext	

## APPLICATION AND USE

Method

Preparation The surface must be clean and dry. When treating osmosis, prime with Gelshield first. Otherwise prime as below.

BARE GRP: Gelshield 200 or VC Tar 2 for osmosis protection, or Primocon.

STEEL/IRON: Above water: Interprotect or Yacht Primer. Below water: Interprotect, or VC Tar 2, or Primocon. ALUMINIUM: Above water: Interprotect or Yacht Primer. Below water: Interprotect, or VC Tar 2, or Primocon.

LEAD: VC Tar 2, or Interprotect or Primocon

BARE WOOD: Above water: Yacht primer. Below water: Interprotect or Primocon.

Remove any dust from the surface. Apply firmly in a spreading action. Fill to a level slightly above the surrounding area.

When hardened, sand smooth with 80-220 grade wet or dry paper. If left longer than 24 hours, two component epoxy

fillers will need sanding with 80-220 grade wet or dry paper to ensure a good physical key.

Hints Mixing: Mix the two components thoroughly to an even colour. Mix both components together thoroughly to correct mix

ratio.

Thinning: Do not thin.

Cleaner: YTA061 International Epoxy Thinners #7.

Ventilation and Humidity Control: Avoid cold, damp conditions which may cause a stickiness to form on the surface.

Please refer to your local representative or visit www.yachtpaint.com for further information

All trademarks mentioned in this publication are owned by, or licensed to, the AkzoNobel group of companies. © AkzoNobel 2018



# Watertite

# Fillers Epoxy Filler



This should be removed by water and a 3M Scotchbrite pad or sanding.

Other: Large areas should be sanded with paper on a board twice the length of the repair area, this will allow for curvature of the hull. Small areas can be sanded using a sanding block. Sand as soon as possible after the sandable

time as Watertite continues to harden with time.

Some Important Points Do not use below 7°C. Do not apply more than 2.0 cm thickness at any one time. Product temperature should be minimum

10°C and maximum 35°C. Ambient temperature should be minimum 7°C and maximum 35°C. Substrate temperature should

be minimum 7°C and maximum 35°C.

Compatibility/Substrates

Will not adhere well to undercured GRP laminate. Allow to fully cure before abrading laminate and applying Watertite.

**Number of Coats** 

As required.

≤ 20000 microns

Coverage

(Theoretical) - 0.2 m<sup>2</sup>/L @ 5000 microns WFT.

Recommended DFT per coat
Recommended WFT per coat

≤ 20000 microns

Application Methods

Palette knife or spreader

### TRANSPORTATION, STORAGE AND SAFETY INFORMATION

Storage

GENERAL:

Exposure to air and extremes of temperature should be avoided. For the full shelf life of Watertite to be realised ensure that between use the container is firmly closed and the temperature is between 5°C/41°F and 35°C/95°F. Keep out of direct sunlight.

## TRANSPORTATION:

This product should be kept in securely closed containers during transport and storage.

Safety

GENERAL

Read the label safety section for Health and Safety Information, also available from our Technical Help Line.

#### DISPOSAL:

Do not discard tins or pour paint into water courses, use the facilities provided. It is best to allow paints to harden before

disposal.

Remainders of Watertite cannot be disposed of through the municipal waste route or dumped without permit. Disposal of

remainders must be arranged for in consultation with the authorities.

IMPORTANT NOTES

The information given in this sheet is not intended to be exhaustive. Any person using the product without first making further written enquiries as to the suitability of the product for the intended purpose does so at their own risk and we can accept no responsibility for the performance of the product or for any loss or damage (other than death or personal injury resulting from negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.